



## MARK V 500 TIE BAR ASSEMBLY SERVICE INFORMATION

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The Tie Bar Assembly which you have requested for your Mark V 500 differs from your original Tie Bar Assembly in the following ways:

1. The Tie Bar Assembly has been accurately machined where the Mounting Block (513500) attaches to allow for better, more accurate attachment and alignment of the Mounting Block and Upper Saw Guard. The washer (513792) which came with your new Tie Bar Assembly needs to be placed on the top mounting screw so that it is between the Tie Bar Assembly and the Mounting Block. This ensures that the Mounting Block is properly spaced from the Tie Bar Assembly.
2. The Tie Bar Assembly now has 1/4-20 Button Head Socket Screws to attach the Tie Bar Shield (515288) to the Tie Bar Assembly. A 5/32" Allen wrench is needed to tighten or loosen these screws. This change was made as part of a safety enhancement.

### NOTE

If you have any questions, please call our Customer Service Department TOLL-FREE at 1-800-762-7555, send us an e-mail at [techsupport@shopsmith.com](mailto:techsupport@shopsmith.com), visit our website at [www.shopsmith.com](http://www.shopsmith.com), or write to us at: RLFSHOP, LLC., Attn: Customer Service Technical Dept., 6530 Poe Avenue, Dayton, Ohio 45414.

