



3-Lever Quill Feed 555491

Assembly Instructions

1. Screw all three levers into the round hub. Two of the three levers will tighten down, without coming through into the center hole.
2. The third lever will go completely through the round hub to engage into the pinion shaft. This hole will be identified by a recessed area.
3. Place handle on pinion shaft and tighten prior to operation.

Replacement Parts: 516363 - Lever
516264 - Hub



Shopsmith Inc.
6530 Poe Avenue
Dayton, Ohio 45414

845427

Rev A

06/08

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