



# DUST COLLECTOR WHEEL ASSEMBLY SUPPLEMENT

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## INTRODUCTION

The wheels on your new Dust Collector have changed from what is described in your Dust Collector Owner's Manual. These new wheels no longer slip on the axle. Instead, they are a press fit and must be tapped in place with a rubber mallet.

## PROCEDURE

Follow the Rear Wheel Installation procedure outlined below. The procedure below takes the place of the procedure in the manual on page 9, steps 6, 7, 8 and 9. The procedure in the manual is no longer accurate.

1. With the Dust Collector on it's side, slip the Wheel Shaft (46) through the wheel Shaft holes in the Base Pan. Center the Wheel Shaft (46) in the Base Pan.
2. Position a  $\frac{3}{4}$ " thick scrap block of wood between the bottom end of the Wheel Shaft (46) and your floor.
3. Place the first Wheel (45) over the Wheel Shaft (46). The domed side of the Wheel (45) MUST face the Base Pan.
4. Center the Wheel (45) on the Wheel Shaft (46). Press the Wheel (45) on the Wheel Shaft (46) as far as it will go. It will press on about  $\frac{1}{4}$ " to  $\frac{1}{2}$ ".
5. Use a rubber mallet to tap the center of the flat side of the Wheel (45) toward the Base. Stop driving the Wheel (45) on the Wheel Shaft (46) when  $\frac{1}{2}$ " of the Wheel Shaft (46) protrudes through the Wheel (45).
6. Place the Retainer (44) in the end of a  $\frac{5}{8}$ " socket or in the closed end of a  $\frac{5}{8}$ " box-end wrench. Tap the Retainer (44) on the end of the Wheel Shaft (46) by striking either the socket or wrench with the rubber mallet.
7. Turn the Dust Collector on the other side and repeat steps 2 through 6 for installing the second Wheel (45) and Retainer (44).

Continue with assembly steps 10 through 26 on pages 9 and 10 of your Owners Manual to complete the assembly of your Dust Collector.

## NOTE

If you have further questions or need help, call or Customer Service Department Toll-Free 1/800/762-7555. Or visit our website: [www.shopsmith.com](http://www.shopsmith.com).

